



**Product Name : HARDMOK- MPAX 75%**

**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product name : HARDMOK- MPAX 75%  
General description : Modified polyisocyanate solution

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

<u>Chemical name</u>	<u>wt%</u>	<u>CAS registry</u>
Propylene glycol 1-methyl ether 2-acetate (PGMEA)	13	108-65-6
Ethyl benzene	6	100-41-4
Xylene	6	1330-20-7
Modified polyisocyanate	75	Trade secret

**Control parameters**

PGMEA	50ppm	DFG MAKs(TWA)2001
Ethyl benzene	100ppm	ACGIH(TLV-TWA)2001
	125ppm	ACGIH(TLV-STEL)2001
Xylene	100ppm	ACGIH(TLV-TWA)2001
	150ppm	ACGIH(TLV-STEL)2001
Hexamethylenediisocyanate(HDI)	0.005ppm	ACGIH(TLV-TWA)2001
Residual HDI monomer is less than 0.2 wt%.		